

# PATENT SPECIFICATION



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Complete Accepted : Jan. 6, 1927.

COMPLETE SPECIFICATION.

## Improvements in or relating to Photography.

We, **TECHNICOLOR MOTION PICTURE CORPORATION**, a corporation organised under the laws of the State of Maine, United States of America, of 120, Brookline Avenue, Boston, Massachusetts, United States of America, and **EASTMAN ATKINS WEAVER**, a citizen of the United States of America, of 80, Federal Street, Boston, aforesaid, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:—

This invention relates to dye absorbent photographic images which may be used, in a projecting machine for displaying pictures on a screen or as printing matrices in reproduction by imbibition. The gelatine coating or other medium containing the images may be caused to absorb dye in accordance with the image distribution in any suitable way, as for example, by differentially hardening the gelatine so that either the image portions or the non-image portions are more absorptive, but preferably the non-image (or image) portions are etched off leaving a film of the well-known relief type. It has been developed for use in producing motion pictures in colors but it is also applicable in producing black-and-white motion pictures or in producing still pictures whether black-and-white or colored. In the production of color pictures the invention may be utilized either in an additive process, for example in which the complemental images are separately projected along a branched path into registry on a screen, or in a subtractive process, for example in which the complemental images are superposed in registry and projected along a single optical path.

In many branches of the art of photography difficulty has been experienced in securing the proper contrast throughout the high-light, half-tone and shadow

regions respectively. In some cases the contrast is unsatisfactory only in the high-light regions or only in the shadow regions, but in few cases can satisfactory gradations (that is variation in optical density relative to the variation of light intensity throughout corresponding portions of the object field) be secured throughout all three regions, especially in the various color processes employing stain reliefs.

In imbibition processes for example, where stained relief matrices are employed to print the complemental images in colors upon a blank film or films, a fundamental difficulty is lack of contrast in the shadow regions or high density portions of the picture and the high density portions do not appear sufficiently different from the more moderately dense portions. Causes contributing to this are the following: First, practically all the dye from the thin portions of the relief migrates into the blank while increasing proportions of the dye are retained as the relief increases in thickness or depth. Secondly, the time required for migration of the dye from deep layers will be longer than that for thin layers, and as a commercial process requires the time of imbibition to be reduced to a minimum the deepest densities suffer somewhat from this cause. Thirdly, owing to the non-uniform spectral absorption of ordinary dyes successive additions of equal quantities of dye produce a continually decreasing series of effects on the color, since the portion of the spectrum most heavily absorbed by the dye will be largely filtered out by the earlier portions, so that the residual light is less subject to modification by the later strata. This corresponds to the well-known phenomenon experienced in using two identical color filters over a photographic lens, the second filter produc-

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ing much less change in exposure than the first.

Another process in which certain of the aforesaid causes also operate against proper contrast gradations is that in which a plurality of stained complementary relief images are superposed and viewed with transmitted light.

A principal difficulty encountered in making photographic reproductions by means of gelatine reliefs is the tendency toward straightness of the characteristic curve, commonly called the H & D curve. In the typical curve for silver images the lower portion of the curve representing the under exposure is concave upwardly, the intermediate position representing the average exposure is straight, and the upper portion representing the over exposure is convex upwardly. In the relief curve the first and third portions tend to drop out, particularly when monochromatic light is employed in the exposure or in case the absorbing power of the emulsion is substantially uniform for all component colors of light employed in the exposure. The loss of the under exposure region in prior processes has rendered the use of relief images unsatisfactory.

Objects of the present invention are to correct defects in the contrast gradations of photographic images, particularly relief images for use in color photography, to control the contrast gradations at will to produce desired photographic and artistic effects, to increase the concavity of the characteristic curve in the lower portion ordinarily referred to as the under-exposure region, and to bend the upper portion of the curve to the left in some cases to the extent of rendering the upper portion concave to the left.

To the aforesaid ends the characteristic curve of an exposure made according to the present invention may show an under-exposure character for low densities or heights of relief or a similar character for higher values or it may exhibit both of these characteristics, the invention not only correcting the straightness of the curve for low exposures but also counteracting over-exposure effects.

While the characteristic curve of a relief image does not have an over-exposure portion such as that of silver images above referred to, when the relief is impregnated with a dye which does not uniformly absorb all visible wave lengths an effect results which is optically equivalent to that represented by the over-exposure region of the silver image curve as above indicated. This is due to the fact that as the concentration of

the dye increases, progressively from lower to higher densities, the proportion of light available for it to absorb decreases, so that the addition of dye above a certain general amount has little effect in increasing the optical density. The shift to the left of the upper end of the characteristic curve produced by the present invention tends to compensate for this apparent over-exposure effect by causing gradations of the relief for normally equivalent increments of exposure to increase as these increments are successively added.

The present invention depends upon the progressive absorption of light in the emulsion layer of the blank film upon which the relief images are to be formed. The top or boundary of the relief is always determined by a certain critical or threshold exposure which is just reached at this level. The distance of the level in question from the entrant or printing surface naturally depends upon the original intensity of the light as well as upon the rate of absorption in the emulsion layer. That is, an originally strong light will penetrate further before being reduced to the critical or threshold value than will a light which was originally weaker, if both are absorbed at the same rate. Thus, the varying distributions of intensity which constitute the printing image will be transformed into similarly varied elevations of the relief. If a monochromatic light is employed in printing it follows from the ordinary laws of absorption that the height of the relief will be proportional to the logarithm of the intensity in all cases. The gradation of the relief (that is variation in relief-thickness relative to variation in light intensity throughout corresponding portions of the object field), on the other hand, will be determined by the absorbing power of the emulsion for the light in question. That is, if the absorbing power is large a relatively flat or a gently sloping relief will be formed, while if the absorbing power is low a steeper gradation will result.

Now if the printing is effected with a mixture of the light which is strongly absorbed by the emulsion and the one which is weakly absorbed thereby, the resulting gradation will have some sort of intermediate character. While it is not feasible to make the same emulsion differently absorptive for the same monochromatic light, it is relatively easy to render it differently absorptive for lights of different wave lengths. For example, suppose that the emulsion is impregnated with a greenish-yellow dye which

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strongly absorbs violet and blue but which strongly transmits blue-green and green rays. If such an emulsion is exposed with blue or violet light the variations in the thickness of the relief will be relatively slight; while if exposed to the same negative with blue-green and green light the variations will be more pronounced. In other words the exposure with the blue or violet light would yield an image having a lower contrast gradient than the exposure with the blue-green and green.

Successive exposures to the aforesaid two lights would yield an intermediate gradation effect, but this effect would not constitute merely an average of the separate effects of the two lights as represented by a contrast gradient intermediate therebetween. On the contrary the characteristic curve would be less steep like that of the rapidly absorbed light at its lower end and more steep like that of the slowly absorbed light at its upper end, the two portions connecting along a smooth curve and the entire curve being more or less concave upwardly. The reason for this phenomenon is that as the rapidly absorbed rays progress through the emulsion they tend to lose their effect more rapidly than the more slowly absorbed rays. Consequently the contribution to the total exposure made by the former rays is mainly limited to the entrant side of the emulsion where the high-light portions of the image, represented by the lower end of the curve, are located, while the thicker portions of the image represented by the upper end of the curve, are determined mainly by the slowly absorbed rays.

This effect is illustrated in the accompanying drawings, in which:—

Fig. 1 shows the characteristic curve of the ordinary relief; and

Fig. 2 shows the characteristic curve of a relief image made by a process involving the present invention.

In these figures the abscissæ represent logarithms of exposure, progressing from left to right; and progressing from right to left they represent density in the negative. The ordinates represent thickness of relief or, in the case of color reliefs, the optical density, that is the logarithm of the ratio of the incident to the transmitted light employed to project the images. In the figures RT and RT<sup>1</sup> represent the variations in thickness of the relief images and OD and OD<sup>1</sup> represent the optical density after the relief images have been stained or coloured, each pair of relief-thickness and optical-density curves being coincident throughout their lower portions.

As shown by the straight line RT in Fig. 1, the thickness variation in the ordinary relief is uniformly proportional to the light intensities. The above-described tendency for the colored relief to show lack of contrast in the shadow portions or an over-exposure effect is illustrated by the curve OD. The effect of the present invention, as illustrated in Fig. 2, comprises a bending of the relief thickness curve RT<sup>1</sup> and the optical density curve OD<sup>1</sup> to the left, thereby resulting in exaggerated variations in thickness in the thicker portions of the image and a corresponding correction of the lack of contrast in the colored relief.

As a concrete example of one application of the invention the following is a preferred method of procedure in making a film having complementary colored relief images representing different color aspects of an object field. The negative films are preferably made with a light-dividing prism set which produces complementary images of the object field simultaneously and from the same point of view.

In one aspect the invention comprises positive film having different absorptivity for different colored light; and preferably having at least approximately thrice as great absorptivity for one portion of the actinic spectrum as for another portion. The film is preferably dyed with a dye which is more absorptive of light having a shorter wave length, such as blue, violet and ultraviolet, than light having a longer wave length, such as green and blue-green. The dye should be sharp-cutting, the absorption band preferably terminating abruptly at approximately 480 m  $\mu$  between blue and green.

The dye should be readily soluble in an aqueous solution of gelatine so that it may be incorporated in the gelatine emulsion before it is applied to the celluloid or other support. The dye should not crystallize out when the gelatine coating dries. The dye must be employed in large amounts substantially to affect the curvature of the characteristic curve. When using dyes such as hereinafter mentioned the amount should be approximately the maximum amount which the film will retain in non-crystalline form in the process of drying. The dye is preferably one which does not greatly sensitize the emulsion to red light so that the film may be handled in a weak dark-room light.

A dye having the aforesaid characteristics is a greenish-yellow or lemon-yellow dye such as naphthol-yellow or quinoline-yellow or a mixture of the two. The addition of quinoline-yellow appears

to restrain the naphthol-yellow from crystallizing out and when using naphthol-yellow or other dye having a crystallizing tendency enough of quino-  
 5 line-yellow or other suitable restrainer should be employed to counteract this tendency when incorporating the dye in the emulsion before coating the emul-  
 10 sion on the film. A satisfactory proportion of the dyes comprises half naphthol-yellow and half quinoline-yellow, by dry weight. The positive film is dyed with a dye which differentially absorbs the printing light, as for example with the  
 15 aforesaid naphthol-quinoline-yellow. As above intimated the positive film is preferably dyed in the process of manufacture although it may be dyed by a bathing process subsequent to its manu-  
 20 facture. In printing the images a mixture of lights is used, for example one having a wave length less and one greater than approximately 480 m u. The positives are then developed and converted  
 25 into reliefs and stained or otherwise colored.

It is not necessary, in order to practice the invention, to utilize two mono-  
 30 chromatic lights, as a very similar result is attained by means of a heterogeneous mixture of lights of practically all wave lengths, some of which are strongly absorbed, some weakly absorbed. This relative heterogeneity merely decreases  
 35 somewhat the degree of the curvature which is introduced into the characteristic curve of the resulting images. This degree of curvature depends again upon the so-called sharpness of cut of  
 40 the dye with which the emulsion is impregnated as well as upon the amount of dye which is employed. Thus the characteristic curve representing the contrast gradations may be controlled by  
 45 varying the so-called "sharpness of cut" of the pigment with which the film stock is dyed, that is the abruptness with which its absorption band ends, by varying the amount of dye employed, as  
 50 well as by varying the relative actinic power of the printing lights, the light having the higher actinic power which has the greatest printing power due either to short wave length or to greater  
 55 quantity.

The principle operates equally well whether the two differentially absorbed lights are employed simultaneously or in  
 60 succession.

For the best results in the lower exposure regions, the strongly absorbed light should have an actinic power or exposing effect upon the film which is strongly in  
 65 preponderance to that which is initially characteristic of the less powerfully

absorbed light. This causes the first strata, in which the weaker exposure portions of the image are confined, to be controlled almost completely by the  
 70 strongly absorbed portion of the printing light, while the subsequent strata, in which the strongly exposed portions of the images are formed, are controlled by the less strongly absorbed light.

An important advantage of the present invention is that the resulting images have substantially no halation.

The term "complemental," as employed herein, connotes images or pictures which represent different color  
 80 aspects of the object field, whether or not the images are actually colored, the images being correlated to represent the object field in approximately natural colors when combined and colored, either  
 85 with stains applied to the images or by the projecting or receiving light. The complementary images may or may not represent exactly complementary colors. The photographic film herein referred to is preferably though not necessarily supported on celluloid, especially when used  
 90 to produce motion pictures.

Under certain conditions superior results are obtained by utilizing in con-  
 95 junction with the present invention the invention disclosed in our copending Application No. 3525/26 (263,331), filed on even date herewith.

Having now particularly described and  
 100 ascertained the nature of our said invention and in what manner the same is to be performed, we declare that what we claim is:—

1. A dye absorptive photographic image  
 105 of the type formed photographically in sensitized emulsion to absorb dye in varying degree throughout its area depending upon the scene depicted, characterized that the image has at least as  
 110 much optical-density contrast in the shadow portions as in the half-tone portions for the same range of light intensities in the scene.

2. A dye absorptive photographic  
 115 image according to Claim 1 further characterized by selective dye absorptive characteristics represented by a characteristic curve in which the upper portion is concave upwardly.

3. A dye absorptive photographic  
 120 image according to Claim 1 further characterized in that the image is in the form of a relief having more thickness contrast in the thicker portions than in  
 125 the thinner portions.

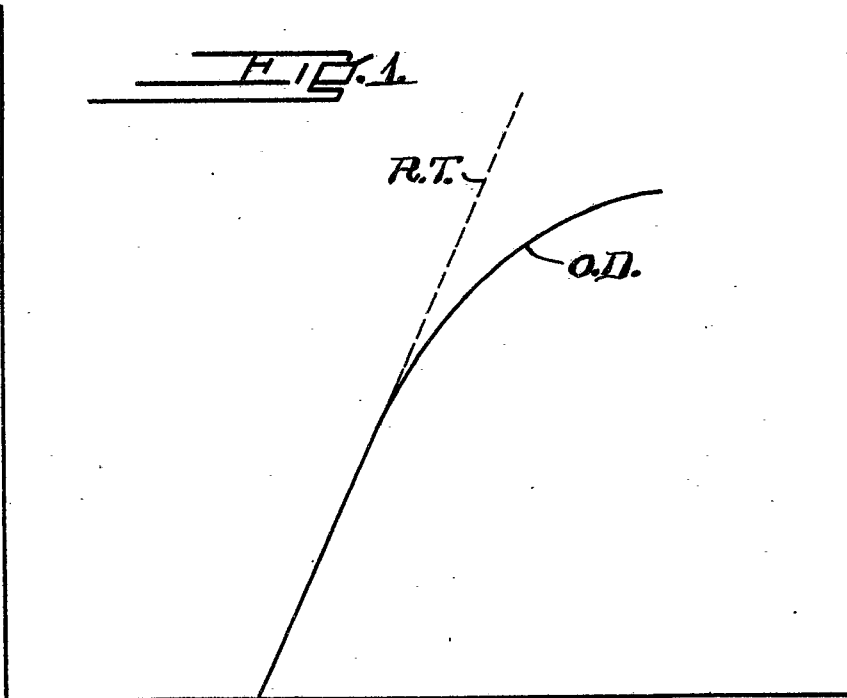
4. The method of forming an image such as set forth in Claim 1 characterized by coloring the sensitized emul-  
 130 sion of the image and printing the emul-

- sion with light, one component of which is largely absorbed by said color and another component which is largely transmitted by said color, the absorp-
- 5 tivity of the emulsion being of such character and quantity as to restrict the first component to a shallow depth while permitting the other component to pene-
- 10 5. The method of forming an image according to the preceding claim further characterized in that the emulsion is colored with a greenish-yellow dye in maximum quantity which the film will
- 15 retain in non-crystalline form.
6. The method of forming an image according to Claim 5 further characterized by using a restrainer (quinoline yellow, for example) for restraining the
- 20 crystallization of the dye.
7. The method of forming an image according to Claim 4 further characterized in that the component which is rapidly absorbed has higher actinic
- 25 power than the component which is largely transmitted.
- Dated the 8th day of February, 1926.
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- 30

2<sup>nd</sup> Edition

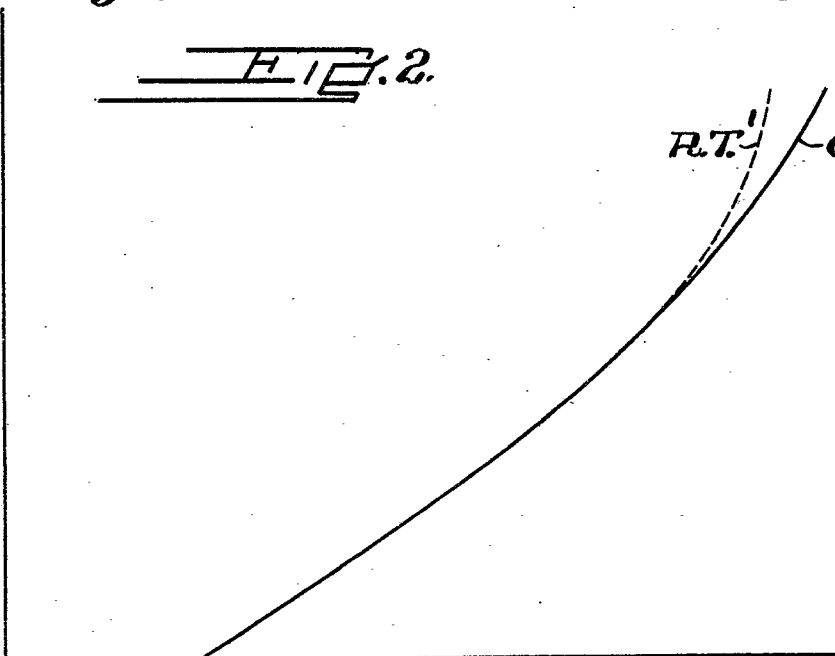
[This Drawing is a reproduction of the Original on a reduced scale.]

*Relief Thickness or Optical Density*



*Log of exposure or Negative Density.*

*Relief Thickness or Optical Density*



*Log of Exposure or Negative Density.*